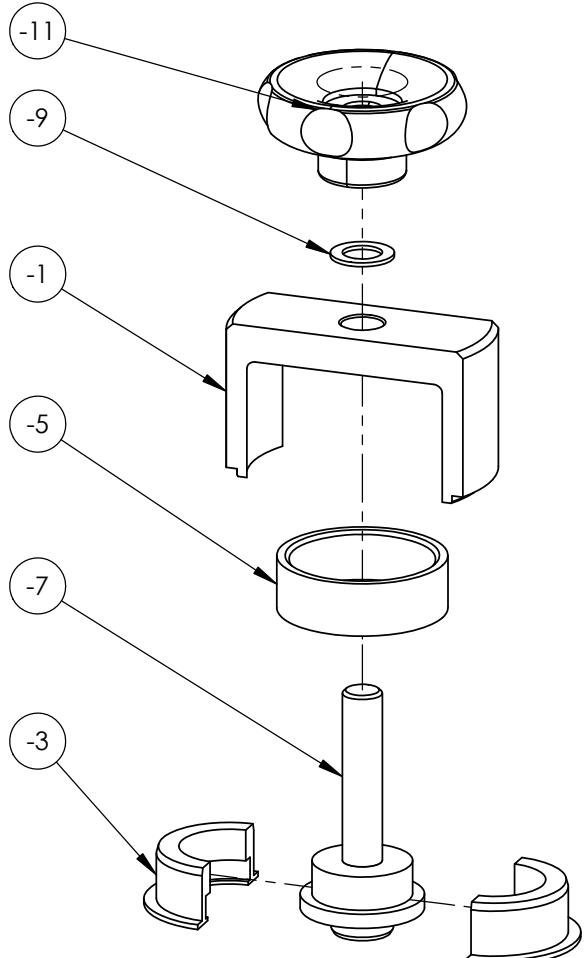
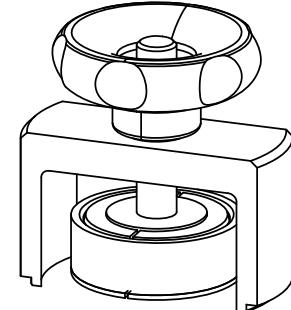


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
A		CH'D -5 BOM INFO PER S.E. CH'D -1 ENGRAVE NOTE PER R.W. CH'D -3 CUTLINE GAP FROM .040 PER G.E.			5/9/2011	RJC	RW
1A		CH'D TOOL NAME WAS DRIVE SEAL HOUSING REMOVER IS TOOL, PUMP 1-2-3 DRIVE QUILL SEAL HOUSING TO MATCH PARTS MANUAL.			11/1/2013	RJC	RW
2		-1 CH'D MATERIAL WAS 6061 SQ. BAR IS PLATE, CH'D B/O INFO WAS 2 X 2 X 5-1/2 IS 2 X 2-1/4 X 5-7/16, MOVED DATUM A TO BOTTOM SURFACE. -3 ADDED DATUM REF. C TO Ø CONTROL. -5 CH'D FORM CONTROL WAS $\perp$ IS // . CORRECTED HATCHING ON SECTION A-A. CH'D TOLERANCE ON NON-CRITICAL PARTS.			5/16/2014	DPD	GE
3	17-0104	UPDATED TO NEW STANDARD, ADDED OEM REF NOTE. -1 CH'D DIMS WAS 1.572 IS 1.57, WAS 1.967 IS 1.97, CORRECTED GD&T. -3 CH'D DIM WAS .945 IS .95, DELETED DIM 2X 1.316, CORRECTED GD&T. -5 CH'D DIM WAS .866 IS .87. -7 CH'D MAT'L WAS 4140 Q&T IS 4140/4142, ADDED HEAT TREAT RC 28-34, CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416F TYPE II CLASS II IS ZINC PLATE ASTM B633 TYPE I SC2. -9 CH'D MAT'L FROM 5052 TO ALUMINUM. -11 CH'D B/O REF WAS 5/8-11 REID #KHN-115 IS 5/8-11 X Ø3.27 X 1.57 (MSC #52216553).			4/26/2017	DPD	JAG
D	21.181	REVISED -1 CH'D DIMS Ø4.252 WAS Ø5.271, Ø3.920 WAS Ø4.908, Ø3.620 WAS Ø3.926, .127 WAS .275, .03 WAS .08, 1.933 WAS 1.457, 2.52 WAS 1.97 & ADDED .031 X 45° CMF & .316 REF. REMOVED "MADE IN USA".			6/02/2021	RF	SAD



#### NOTES:

1. PART OF KIT RBW6305G01531-3G, BOX ONE RBW6305G19631-3G.
2. REF. AGUSTA T/N: 3G6305G17131.

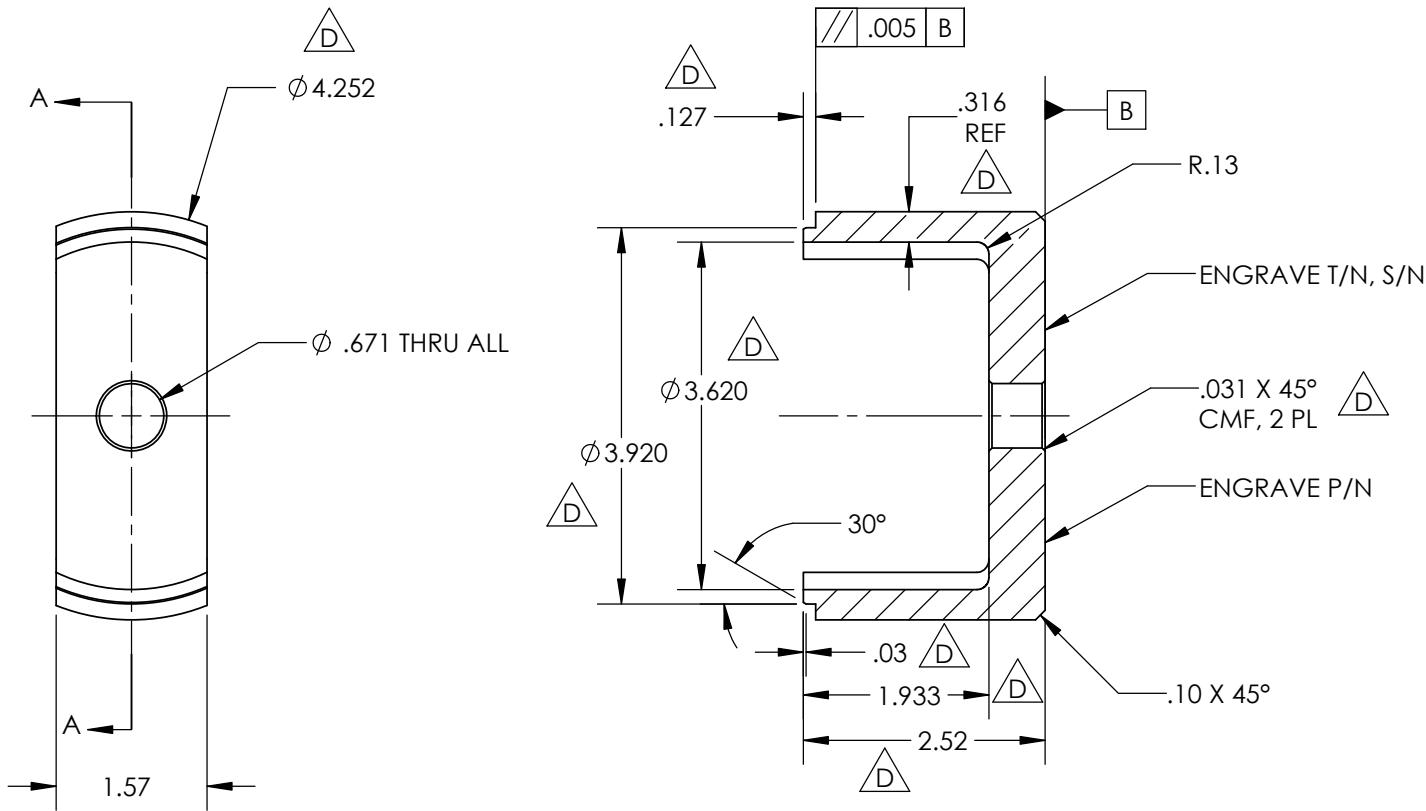


TITLE      TOOL, PUMP 1-2-3 DRIVE QUILL  
              SEAL HOUSING REMOVAL

DWG NO.	REV
RBW6305G17131-3G	D
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
	X ± .1 SURFACES = 125 ✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	RF
CHECKED:	SAD
OPPS APPR:	JFS
QA APPR:	N/A
APPROVED:	SAD
SCALE	1:3
DATE	2/3/2011
SHEET 1 OF 5	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	FRAME	6061		2
			-3	1	TWO HALF KEEPER	6061		3
			-5	1	LOCK RING	6061		4
			-7	1	PULLER	4140/4142		5
		B/O	-9	1	WASHER	ALUMINUM	Ø5/8 I.D. X Ø1 O.D. X .063 (MCMASTER-CARR #92661A745)	1
		B/O	-11	1	6 LOBE KNOB	PLASTIC	5/8-11 X Ø3.27 X 1.57 (MSC #52216553)	1

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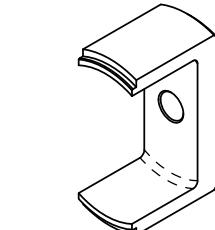


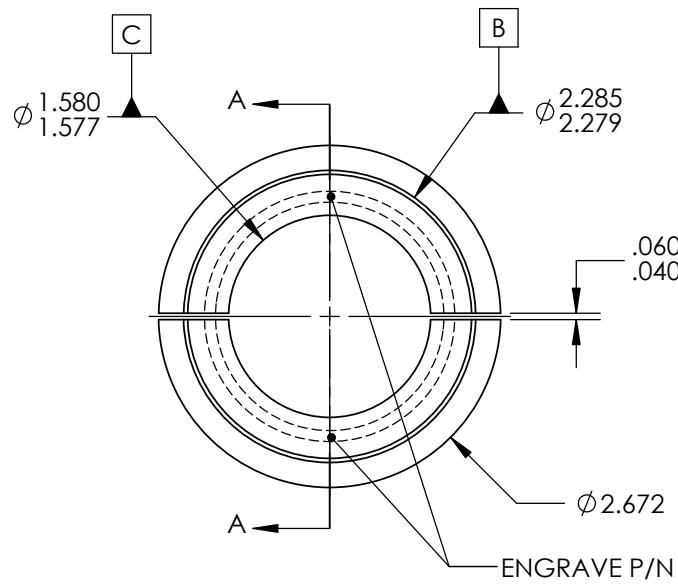
(-1)

FRAME

SECTION A-A

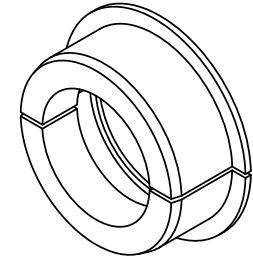
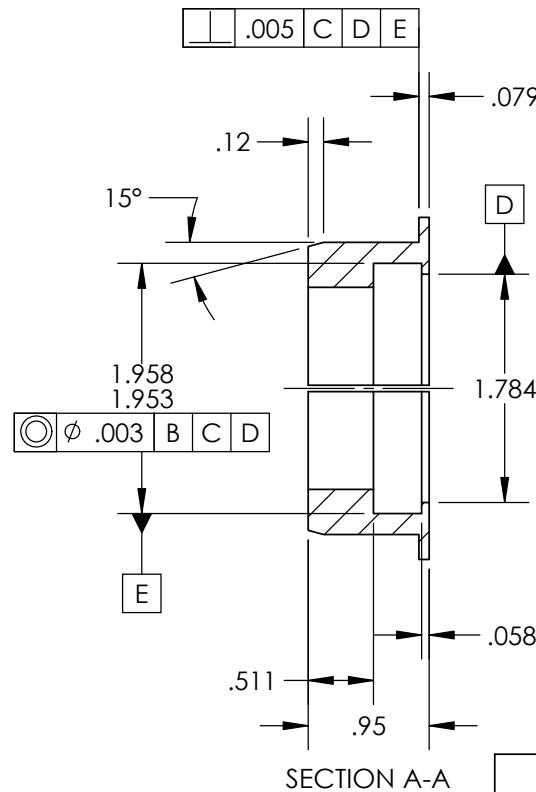
<b>DART</b> AEROSPACE	
TITLE      TOOL, PUMP 1-2-3 DRIVE QUILL SEAL HOUSING REMOVAL	
DWG NO.      RBW6305G17131-3G-1      REV D	
MATL 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005      FRACTIONS ± 1/8
TREAT	.XX ± .01      ANGLES ± 5°
FINISH	X ± .1      SURFACES = 125 ✓
SPEC	MIL-A-8625F, TYPE II, CLASS I
DRAWN BY:	RF
CHECKED:	SAD
OPPS APPR:	JFS
QA APPR:	N/A
APPROVED:	SAD
USED ON MODEL	AW139
SCALE	1:2
DATE	2/3/2011
SHEET 2 OF 5	





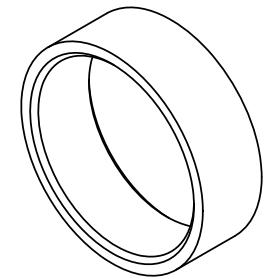
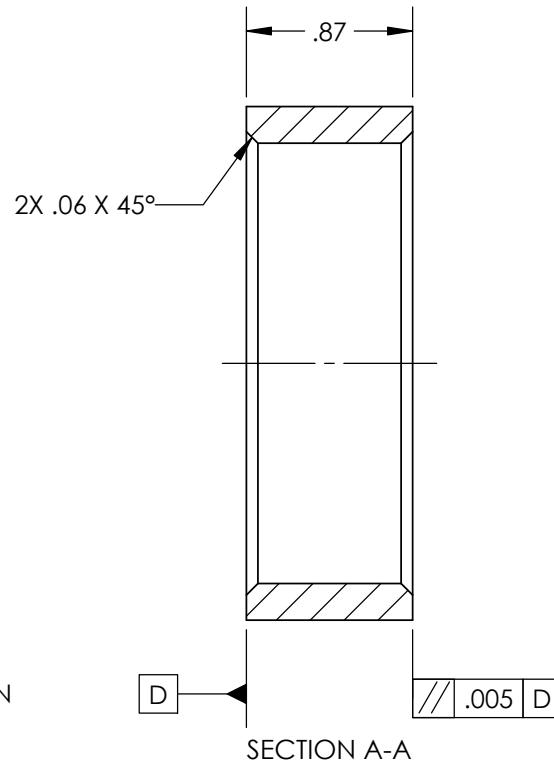
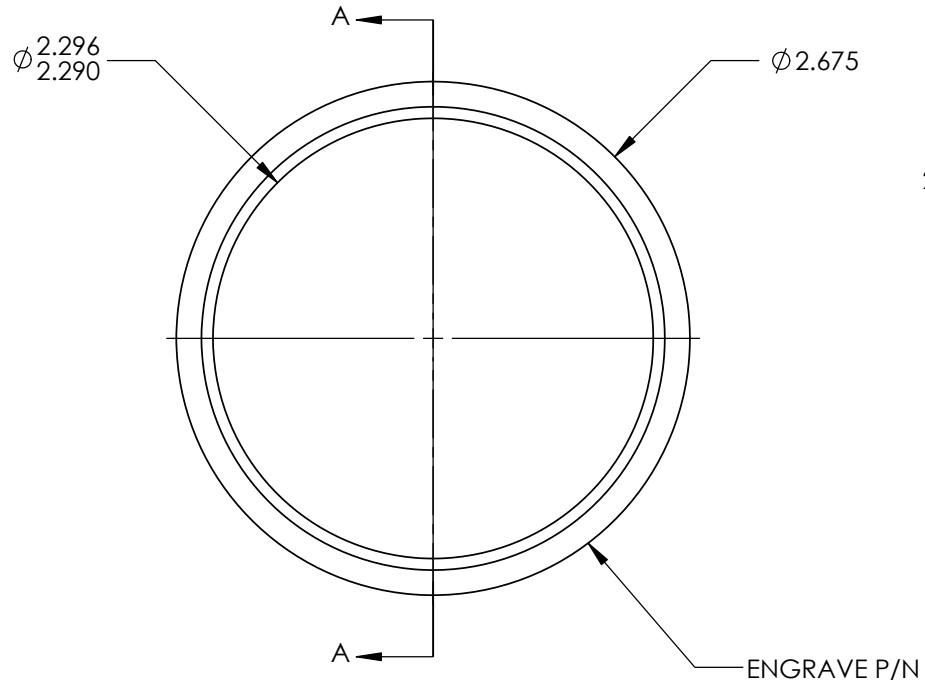
(3)

TWO HALF KEEPER



<b>DART</b> AEROSPACE	
TITLE      TOOL, PUMP 1-2-3 DRIVE QUILL SEAL HOUSING REMOVAL	
DWG NO.	RBW6305G17131-3G-3
MATL	6061
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
MIL-A-8625F, TYPE II, CLASS I	X ± .1 SURFACES = 125 ✓
DRAWN BY:	RF
CHECKED:	SAD
OPPS APPR:	JFS
QA APPR:	N/A
APPROVED:	SAD
USED ON MODEL	AW139
SCALE	2:3
DATE	2/3/2011
SHEET 3 OF 5	

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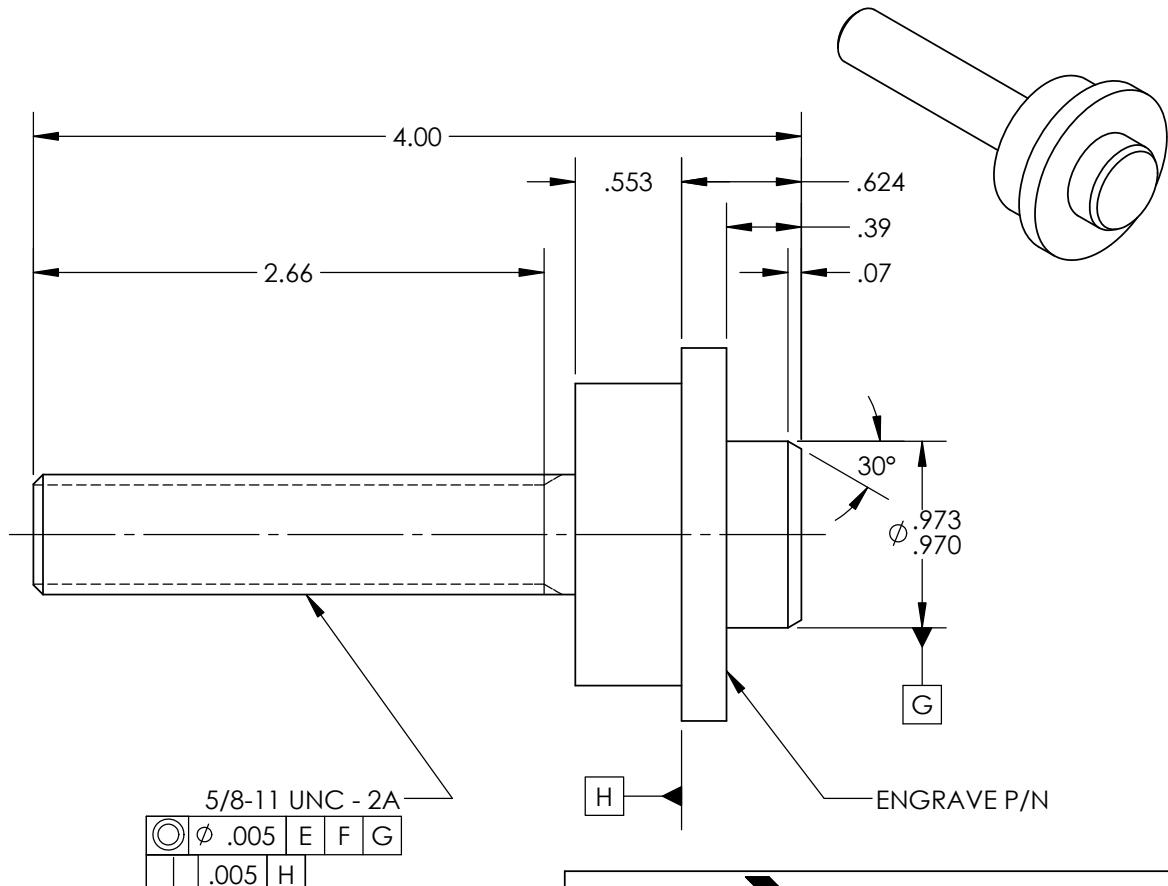
SECTION A-A

LOCK RING

(-5)

<b>DART</b> AEROSPACE	
TITLE	TOOL, PUMP 1-2-3 DRIVE QUILL SEAL HOUSING REMOVAL
DWG NO.	RBW6305G17131-3G-5
MATL	6061
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX $\pm .005$ FRACTIONS $\pm 1/8$
SPEC	.XX $\pm .01$ ANGLES $\pm 5^\circ$
MIL-A-8625F, TYPE II, CLASS I	X $\pm .1$ SURFACES = 125
DRAWN BY:	RF
CHECKED:	SAD
OPPS APPR:	JFS
QA APPR:	N/A
APPROVED:	SAD
USED ON MODEL	AW139
SCALE	1:1
DATE	2/3/2011
SHEET 4 OF 5	

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<b>DART</b> AEROSPACE	
TITLE      TOOL, PUMP 1-2-3 DRIVE QUILL SEAL HOUSING REMOVAL	
DWG NO.	RBW6305G17131-3G-7
REV	D
MATL	4140/4142
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005   FRACTIONS ± 1/8
SPEC	ZINC PLATE   .XX ± .01   ANGLES ± 5°
DRAWN BY:	RF
CHECKED:	SAD
OPPS APPR:	JFS
QA APPR:	N/A
APPROVED:	SAD
USED ON MODEL	AW139
SCALE	1:1
DATE	2/3/2011
SHEET 5 OF 5	

(-7)

PULLER